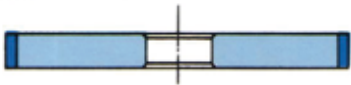
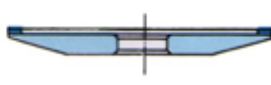
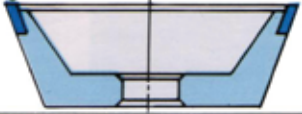

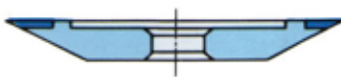
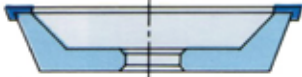


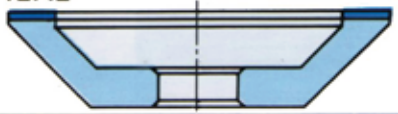

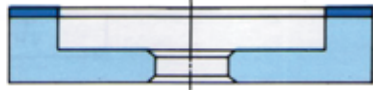



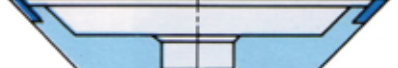




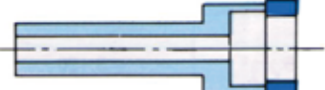




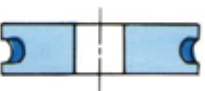
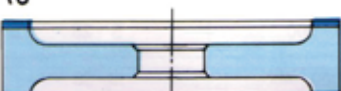
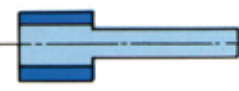

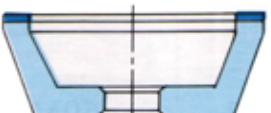

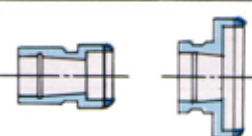
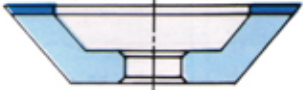

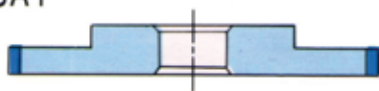


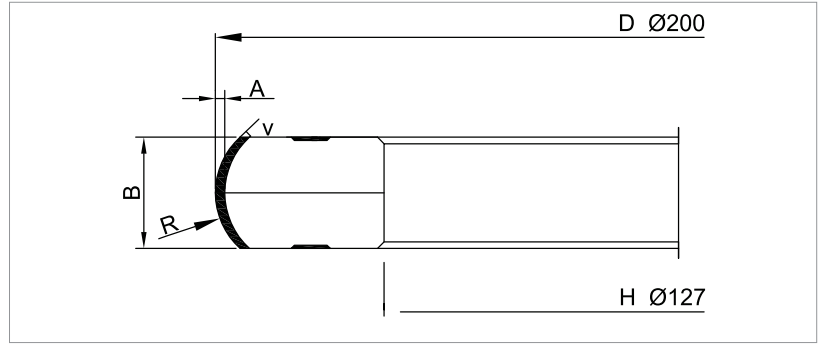




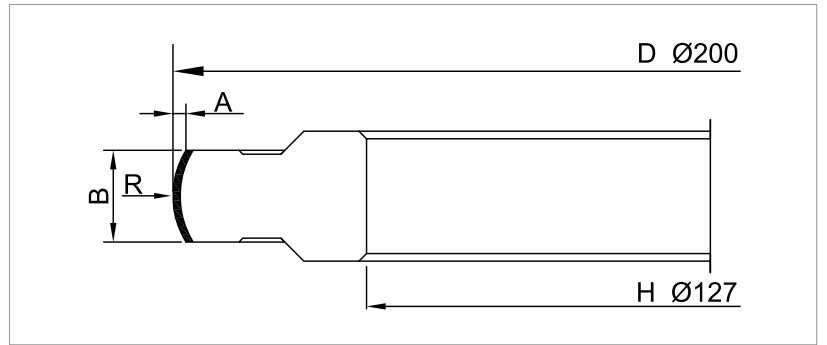
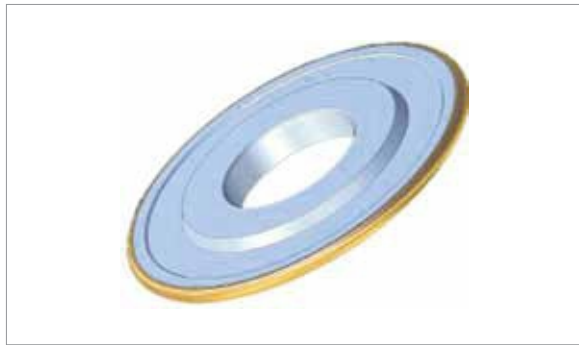
TYPE	TYPE	TYPE
1A1 	4A2 	11V9 
1A8 	4B2 	11Y9 
1A1R 	4M1 	12A2 
1E1 	6A2 	12V4 
1EE1 	6A2C 	12V9 
1E6Q 	6A9 	14A1 
1V1 	6F2 	14EE1 
1FF1 	6P5 	14U1 
1FF6Y 	9A3 	DW 
2A2T 	11A2 	HH1 
2FF2 	11B2 	HMF 
3A1 	11C9 	P 

RD (Rezın Bağlı) MD (Metal Bağlı) - 1FF1 Kalibre  
RD (Resin Bonded) MD (Metal Bonded) - 1FF1 Calibre

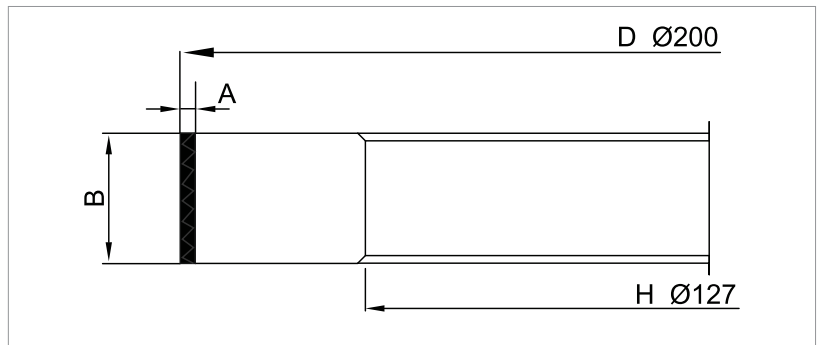


KOD / CODE	2 (RD)	A	B	V
R7014	12.14	5.27	12.29	19
R7015	12.85	5.52	12.81	18.6
R7016	13.16	5.68	13.29	20.3
R7017	13.66	5.83	13.8	19.8
R7018	14.17	6.08	14.31	19.2
R7019	15.18	6.59	15.33	18.4
R7020	16.19	7.09	16.35	17.6
Özel sipariş Special Order				

RD (Rezın Bağlı) MD (Metal Bağlı) 14FF1 Oval & 1A1 Düz / RD (Resin Bonded) MD (Metal Bonded) - 14FF1 Oval & 1A1 Straight



KOD / CODE	A	B	2 (RD)
R7014	1.28	9.53	19
R7015	1.6	10.24	18
R7016	1.9	13.53	26
R7017	2.55	16.73	30
R7018	3.15	19.72	34
Özel sipariş Special Order			



KOD / CODE	A	B	H
A7020	5	20	127
Özel sipariş Special Order			



Merdane taşlama işlemi, çeşitli türde merdaneye uygulanan silindirik taşlama ve hassas taşlama işlemlerinin özel bir şeklidir. Merdane taşlama taşları, çelik, pirinç, bakır, alüminyum, kağıt ve tekstil endüstrilerinde kullanılan merdanelerin üretimi esnasında ve tekrar taşlanmasında kullanılır.

Roll Grinding is a specialized form of cylindrical and precision grinding of various kind of rolls. Roll grinding wheels are used in the re-grinding and production grinding of rolls for Steel, Brass, Copper, Aluminium, Printing paper and Textile industries.

Merdane Roll	Merdane Hammaddesi Raw Material of Roll	Sertlik Hardness	Kullanım Usage	Kodlama Specification
Sıcak Hadde Merdanası Hot Mill Work Roll	Çil Dökme Demir Chilled Iron Granite Granite Sünek Dökme Demir (FCD) Cast Iron (FCD)	Hs 60 82	Kaba Rough Finiş Finish	GC36K7B GC80J7B
	Dökme Çelik Cast Steel Adamit Çelik Adamite Steel	Hs 35 40	Kaba Rough Finiş Finish	WA30L6B WA60J7B
Sıcak Hadde Destek M. Hot Mill Back - up Roll	Dökme Çelik Cast Steel	Hs 40 50	Kaba Rough Finiş Finish	WA30K7B WA60J7B
Soğuk Hadde M. Cold Mill Work Roll	Sertleştirilmiş Çelik Hardened Steel	Hs 90 100	Kaba Rough Yarı Finiş Semi Finish Finiş Finish Finiş Finish	WA36J7B WA60J78 WA120J7B WA240I7B
Soğuk Hadde Destek M. Cold Mill Back - up Roll	Sertleştirilmiş Çelik Hard Steel Dökme Çelik Cast Steel	Hs 55 70	Kaba Rough Finiş Finish	WA30J7B WA80J7B
Sendzimir Hadde M. Sendzimir Mill Roll	Alaşımli Takım Çeliği Alloy Tool Steel	Hrc 60 64	Kaba Rough Finiş Finish Finiş Finish Super Finiş Super Finish	GC46H7B GC120H8B GC220F8B GC600F8B
Alüminyum Folyo M. Aluminium Fail Roll	Yüksek Sertlikli Çelik High Hardness Steel	Hs 90 100	Kaba Rough Finiş Finish Super Finiş Super Finish	WA60J7B WA240I7B GC320G8B
Kağıt Haddeme M. Paper Mill Roll	Çil Dökme Demir Chilled Iron	Hs 60 80	Kaba Rough Finiş Finish	GC36J7B GC60J7B
	Granit, Pirinç, Lastik Granite, Brass, Rubber		Kaba Rough Finiş Finish	GC36J7B GC30H10B
Paslanmaz Çelik M. Stainless Steel Roll	Yumuşak Paslanmaz Çelik Soft Stainless Steel	300 Serisi	Kaba & Finiş! Rough & Finish	GC46J8B
	Sert Paslanmaz Çelik Hard Stainless Steel	400 Serisi	Kaba & Finiş! Rough & Finish	WA46J7B



Genel Taş Ölçüleri (DXTXH) Common Wheel Sizes	
İnch	mm
30 X 2 X H	760 x 50 x H
30 X 3 X H	760 x 76 x H
36 X 4 X H	915 x 100 x H
36 X 5 X H	915 x 125 x H
36 X 6 X H	760 x 50 x H
42 X 4 X H	1065 x 100 x H
42 X 5 X H	1065 x 125 x H

### Teknik Tavsiyeler

Taşın kalitesi tezgahın motor gücüne ve merdanenin malzemesine bağlıdır. Genelde ikili taş, tekli taşa göre daha yumuşak kalite gerektirir. Yumuşak kalitede taş ise sert malzemeye uygundur.

### Technical Advice

The grade of the wheel depends on the horsepower of the machine and the material being ground. In general, dual wheel grinders require softer grades than single wheel rinders. A soft grade wheel requires hard materials than soft materials